INSTRUCTION MANUAL

BEFORE REMOVING THE FIREARM FROM THIS PACKAGE, READ & UNDERSTAND THE PRECAUTIONS IN THE INSTRUCTIONS MANUAL

This Chiappa Firearms Ltd. product is classified by the Alcohol, Tobacco, and Firearms Division of the U.S. Treasury Department as a firearm or dangerous weapon. It is, therefore, potentially lethal!

WARNING: Careless and improper handling of this gun could result in unintended discharge causing injury, death or property damage. Safety must be the first and foremost when handling a firearm and ammunition.

FIREARMS SAFETY-IS YOUR RESPONSIBILITY SAFETY MUST BE THE FIRST AND CONSTANT CONSIDERATION OF EVERY PERSON WHO HANDLES FIREARMS AND AMMUNITION.

This Instruction Manual is designed to assist you in learning how to use and care for your Chiappa Firearms, Ltd. Derringer properly. Please contact us if you have any questions about it. Only when you are certain you fully understand the Manual and can properly carry out its instructions should you practice loading, unloading, etc. with live ammunition.
If you have any doubts about your ability to handle or use a particular type of gun safely, then you should seek supervised instruction. Such personalized instruction is often available from gun dealers, gun clubs or police departments. If none of these sources can help you, write to the National Rifle Association, 11250 Waples Mill Road, Fairfax, VA 22030-7400. They will assist you.

The person possessing a gun has a full-time job. You cannot guess; you cannot forget. You must know how to use your firearm safely. Do not use any firearm without having a complete understanding of its particular characteristics and safe use.

WARNING–ALTERATIONS

This product was designed to function properly in its original condition. Alterations can make it unsafe. Do not alter any part or add or substitute parts or accessories not made by Chiappa Firearms, Ltd.

DO NOT ALTER ANY GUN

The Chiappa Firearms, Ltd. derringers are chambered for rim-fire ammunition only in either .22 LR or .22 Magnum. The models chambered for 22 long rifle are intended to be used with any standard make of 22 long rifle, long or short ammunition in either regular, high velocity or hyper-velocity loading. Some models are furnished with two barrel sets in both .22 LR & .22 Magnum. The standard barrel is chambered for 22 Long Rifle cartridge. (22 Short and 22 Long cartridges can also be fired in the Long Rifle barrel) The barrel chambered for the 22 Magnum cartridge (Winchester Magnum Rimfire) is marked .22 Magnum.

WARNING: Fire only 22 Magnum cartridges in the MAGNUM barrels. Do not fire 22 Short, Long or Long Rifle cartridges in the MAGNUM barrels. Such cartridges will burst and can cause injury to the shooter and persons nearby.

AMMUNITION (CARTRIDGES) NOTICE

WE SPECIFICALLY DISCLAIM RESPONSIBILITY FOR ANY DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS THE RESULT OF, THE USE IN CHIAPPA FIREARMS, LTD. DERRINGERS OF FAULTY, NONSTANDARD, OR CARTRIDGES OTHER THAN THOSE FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED.

SAFETY PRECAUTIONS

1. Always handle any gun as if it were loaded.
2. Keep the hammer in its **safety** notch at all times until intending to shoot.
3. Before use, check that the barrel is free of any obstruction.
4. Be particularly careful when unloading the revolver to check the cylinder to be certain a live round does not remain in the revolver.
5. Never point a gun at anything you do not wish to shoot, even if you think it is unloaded.
6. Store guns and ammunition separately, beyond the reach of children.
7. Avoid alcoholic beverages before and during shooting.
8. If you do not thoroughly understand the proper use and care on your gun, seek the advice of someone you know who is competent in this area.
9. Never place a loaded gun into a vehicle or lean the gun against any object. The gun should be emptied and placed in a case when not in use.
10. Don't abuse your gun or your hunting/shooting privileges.

WARNING!

To prevent injury, death or damage to property, the owner of this single action revolver must handle gun correctly and keep it properly maintained. Furthermore, it is vital for safety to use only high quality ammunition that is of the correct fit and caliber for this pistol.

AMMUNITION
-Use only commercially manufactured ammunition which pressure cannot be higher than the ones stated by S.A.A.M.I. or C.I.P.
- Your gun has been designed for ammunition of a specific caliber, do not alter the barrel, chamber, caliber for which your gun was designed.
- Be sure you never mix ammunition.
- Use only ammunition specifically recommended for your firearm. (Proper Ammunition specified on barrel and cylinder)
- The use of reloaded Ammunition voids the warranty.

Any questions be directed to:
Chiappa Firearms, Ltd. at 1-937-835-5000

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HANDLING

ALWAYS WEAR SHOOTING GLASSES & HEARING PROTECTION
Always keep pistol pointed in a safe direction!

LOADING & UNLOADING

Figure 1

Loading - Draw the hammer to its half-cock position and push the safety selector to the right to the "Safety On" position. Swing the locking lever down until it is perpendicular with the barrels (Figure 1), then raise the barrel assembly until the chambers are open (Figure 2). Load each cartridge into the chamber. Close the barrel assembly carefully and swing the locking lever to the rear until it is secure and the barrel assembly is locked in place.

Figure 2

Cocking – To fire the derringer, the hammer must first be manually cocked. When cocking the hammer, have a firm hold on the grip with the shooting hand, and DO NOT TOUCH THE TRIGGER WHILE COCKING THE HAMMER. TOUCH THE TRIGGER ONLY WHEN YOU ARE READY TO FIRE. With the foremost portion of your thumb firmly on the hammer spur, draw the hammer fully to the rear until it stops, then permit the hammer to move forward (it will only move slightly) until the trigger engages in the hammer at full cock.

Firing – Once the hammer has been cocked, a light pressure on the trigger will disengage the trigger from the hammer. The hammer will fall forward striking the firing pin and the revolver will fire. After firing, the hammer will remain down. To fire the second shot, fully release the trigger and repeat steps.

Unloading - Draw the hammer to its half-cock position and push the safety selector to the right to the "Safety On" position. Swing the locking lever down until it is perpendicular with the barrels, then raise the barrel assembly until the chambers are open. Push out each cartridge or empty case with the ejector button located under the barrel. Close the barrel assembly after you are sure that both chambers in your derringer are empty.

Cleaning - Check first to make sure your derringer is empty. Use an aluminum or brass cleaning rod (not steel), a brass bristle brush, and patches appropriate to your derringer's caliber to clean it. Use a good quality cleaning solution to scrub each bore. While scrubbing the bore, always brush all the way through the bore; never try to reverse directions while the brush is actually in the barrel or chamber. After scrubbing, run clean patches through the bore and chambers until they come out clean. Then completely, but lightly, oil the entire derringer. Use your derringer carefully and safely. Help us to help you keep and protect your right to gun ownership.

WARNING: Do not carry this derringer with a live round chambered under the hammer and firing pin. Keeping an empty chamber under the hammer is good insurance against accidental firing.

SPECIAL WARNING FOR RIMFIRE AMMUNITION

When loading the derringer, be sure to push each cartridge fully into the chamber to avoid interference of the cartridge rim with the frame. Failure to fully seat the cartridge and any attempt to force the barrel assembly closed could lead to possible detonation of the cartridge and injury to the shooter. Remember to always keep the muzzle pointed in a safe direction when loading and unloading. NEVER DRY FIRE your derringer. If you do this you will ruin your barrel / chamber and the ammunition will not enter the chamber in the correct way.

Death, serious injury, and damage can result from the use of wrong ammunition; bore obstructions, powder overloads, or incorrect cartridge components. Always wear shooting glasses and hearing protection.

CHIAPPA FIREARMS, LTD. INTERNAL KEY SAFETY

This product was designed with an internal keyed safety. Any alterations can make it unsafe. Do not alter any part of the safety mechanism.

SAFETY OPERATION

Figure 1

The Chiappa Firearms, Ltd. derringers utilize a special key (Figure 1) to operate the internal locking safety mechanism. Insert the key into the safety as shown in figure 2, and turn the safety clockwise direction until the two red dots oppose each other, when the derringer is on "KEY SAFE" the safety mechanism will protrude from the receiver from either side. (See figure 2)

Figure 3
"Safety Off"
Fire Position

To place the derringer in "FIRE" position, turn the key counter clockwise until the two red dots are close together (Figure 3), then push the button on the right side (Figure 4) of the frame to the left. The safety mechanism will be flush with the right side of the receiver when in the "FIRE" position. (See Figure 5)

Figure 2

Figure 4
"Safety On"

Figure 5
"Safety Off"
Fire Position

QUALITY INSPECTION: Every firearm is thoroughly inspected for function and cosmetic blemish prior to shipment.

REPAIR POLICY: Any firearm found to be defective must be returned to Chiappa Firearms Ltd,'s authorized repair center for examination and repair. Call Chiappa Firearms, Ltd. for the shipping address and instructions before shipping your firearm. A copy of your completed service agreement card, sales receipt or other proof of the date of purchase must be enclosed. A letter containing a detailed description of the specific problem, the owner's name, address and phone number or email address must be received with the firearm before repair will begin. Please allow 60 days after receipt for repair to be made. Replacement will be made only if the firearm cannot be repaired. Chiappa Firearms, Ltd. reserves the right to make this decision. Our decision will be fair but final.

SHIPPING DAMAGE: Every firearm is thoroughly quality inspected for damage or defect immediately before shipping. If damage or defects are found during quality inspection the firearm is not shipped. If you receive a damaged firearm it was damaged during shipment. Call Chiappa Firearms, Ltd. shipping for instructions. A claim must be completed before returning the firearm to Chiappa Firearms, Ltd. It is your responsibility to work with us until the claim is filed. Damaged firearms must be returned within 30 days.

RETURN POLICY: Any firearm returned for any reason including repair must have prior approval and a return authorization number on the outside of the box. Call Chiappa Firearms, Ltd., (937) 854-1040 or send email to service@chiappafirearms.com for your R.A. number before returning firearms. Give a brief description of the problem. Any firearm received without a R.A. number will be returned. Questions regarding returns should be directed to the shipping/receiving department.

RETURN PACKAGING: Requirements: SAVE THE BOX and PACKING MATERIAL. Firearms must be packaged for return exactly as they were packed when received by the dealer. Specifically:

1. Firearm must be oiled and wrapped in the packaging as received.
2. Firearm is then wrapped in similar packaging material as received by dealer to prevent movement in the box while in transit.
3. Firearm must be placed in original box.
4. YOU ARE RESPONSIBLE FOR PROPER RETURN PACKAGING. CHIAPPA FIREARMS, LTD. IS NOT RESPONSIBLE FOR DAMAGE INCURRED TO THE FIREARM IN RETURN SHIPMENT. METHOD OF SHIPMENT: Call CHIAPPA FIREARMS, LTD. at (937) 854-1040 for shipping instructions and ship to address. Ship prepaid UPS or FedEx properly insured.

VOID of WARRANTY NOTICE: Only new commercially manufactured ammunition should be used in Chiappa Firearms, Ltd. products.

SIGHTS AND SIGHTING: Chiappa Firearms, Ltd. derringers do not have adjustable sights. Most will shoot center - high due to the derringer design. We do not guarantee them to shoot dead center for each individuals shooting style. Do not attempt to correct sighting by bending the front sight.

SAFETY INSTRUCTIONS

Whether you are an experienced safe shooter and are familiar with these safety instruction procedures, or have some or no familiarity with handling a gun, it is imperative that you read carefully and thoroughly this entire instruction manual and follow the safety instructions to ensure you are familiar with the proper and safe use of this firearm to prevent personal injury, death, or property damage.

CAUTIONS:

- Before shooting, learn this gun's mechanical and handling characteristics; read and be thoroughly familiar with these safety instructions. If you do not fully understand any of the instructions in this manual, consult a competent firearms instructor through your local gun club or the NRA in Washington or you can write to us at Chiappa Firearms, Ltd.
- Always point the gun in a safe direction, and handle it as though it were loaded. This is especially important when loading and unloading the gun, and when handing it to someone else. Never take someone's word that it is unloaded.
- Always check it yourself with your fingers off the trigger and the gun pointed in a safe direction.
- Always keep the safety on until you are ready to safely shoot at an intended target (see safety features).

Note: Safety devices on guns are extras and are not a substitute for your proper and safe handling practices.

- While at a shooting range, always carry the gun unloaded and open until preparing to shoot. Keep it pointed in a safe direction when loading, shooting and unloading.
- Never drink alcoholic beverages or take any drugs before or during shooting, as this not only constitutes criminal disregard for your safety and that of others, but will seriously impair your judgment and vision. Never use a gun while you are taking medication unless you have checked with your doctor to ensure your fitness to handle the gun safely.
- Always wear and encourage others near you to wear proper ear protection when shooting, especially on a range since the noise from your gun, and other guns close to you, could result in permanent hearing loss.
- Always wear protective shooting glasses to protect your eyes from injury by gun powder, gas, lubricant, dirt or metallic particles, carbon residue, sparks or other debris.
- Always check the barrel bore, chamber and action to ensure ' that they are perfectly clean and clear of obstructions. Clean a fouled gun immediately for correct and safe function.
- Do not smoke while handling, loading or shooting any ammunition.
- Always use only good condition, undamaged, clean, dry, original high quality, commercially manufactured ammunition of a reputable company which is appropriate for the gun's caliber. Ammunition which is too small can fall forward and become a barrel obstruction. Manufacturers design guns and ammunition within exacting engineering safety limits.
- When selecting a place to shoot, always be absolutely sure of your target and the area behind it before you touch the trigger, making sure there is an adequate backstop which will stop and contain bullets. A bullet can travel through or past your target up to 1 1/2 miles. It you have any doubt, do not shoot.
- Never shoot at flat or hard surfaces such as rock, or at water. A bullet may ricochet and travel in unpredictable directions to strike you, or an object you cannot see, causing injury death, or property damage.

ONE YEAR LIMITED WARRANTY

This Chiappa Firearms, Ltd. Firearms is warranted to the original retail customer for one year from the date of purchase against defects in material and workmanship. All parts and labor are covered.

Transportation to and from our warranty service center, damage caused by failure to perform normal maintenance, sales outside of the United States, damage due to the use of high pressure or other non-standard ammunition, unauthorized repair or modifications, misuse, abuse, and any alterations of this product is not covered by this limited warranty. Any misuse or alteration of this handgun is not covered by this warranty.

To obtain warranty service, send your product with proof of retail purchase , freight prepaid to:

Chiappa Firearms, Ltd.
Attn: Warranty Service Center
6785 W. Third St.
Dayton, Ohio 45427

Any questions relating to warranty service should be directed to Chiappa Firearms Ltd., at 1-937- 835-4055